PVC WATERSTOP FOR COLD JOINTS AND EXPANSION JOINTS







DRACO PVC WATERSTOPS are very elastic waterproof profiles that should be used for cold joints, expansion joints and concrete buildings to ensure complete water-tightness while providing resistance to mechanical and natural stress. **DRACO PVC WATERSTOPS** consist of top quality thermoplastic vinyl resins. They are very resistant to aggressive acid alkaline solutions, age-related wear and brackish water. They are resistant to deterioration caused by exposure to sunlight, ozone and other environmental or chemical agents normally present in the air or in groundwater. They are highly flexible even at low temperatures and their mechanical properties do not change over time.

IDEAL FOR

- ✓ Construction joints on concrete floors.
- ✓ Expansion joints on concrete floors, panels and walls.
- ✓ Coatings, bulkheads, diaphragm walls, terraces, water treatment plants.



INSTALLATION OR MOUNTING LAYOUT

"The portion of profile that is embedded into the concrete shall be secured to the reinforcement by special steel clips which shall be hooked to the wings at the ends of the Waterstop. This prevents the profile from moving either when concrete is poured and when concrete is compacted by vibration. Fixing clips and relevant pliers can be supplied upon request."

Welding:

welding is done by means of a "hot air gun" and a PVC strip. During welding, temperature reaches about 480/500 degrees.

Welding accessory: We recommend using a hot air gun (type "Leister Triac S").





PRODUCT FEATURES

| PHYSICAL - MECHANICAL PROPERTIES | METHOD | u.m. | VALUES | | |
|----------------------------------|--|-------|-----------------|--|--|
| Shore A | ISO 868 | - | 71 ± 3 | | |
| Specific weight | ISO 1183 | g/cc | 1.38 ± 0.03 | | |
| Tensile strength | ISO 527 | N/mm² | 12 ± 2 | | |
| Elongation at break | ISO 527 | % | 300 ± 3 | | |
| Working temperature | - | °C | -30 / +70 | | |
| Temperature of cold flexibility | ISO 458/2 | °C | -30 | | |
| Flammability | UL94 | Class | V-0 | | |
| Oil resistance | Oil resistance Normal resistance in case of short-time contact, not suitable for div long duration. In this case it is necessary the use of a specific comp | | | | |

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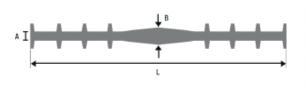
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WATERSTOP



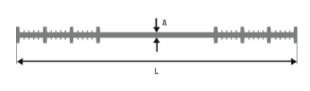
FEATURES OF THE JOINTS

► RG FLAT - For cold joints



| Α | В | C | '' D | L | (meters of water column) | PACKAGING |
|---|---|----------|----------------|-----|--------------------------|-----------|
| | | | | 200 | 15 | 50/25 m |
| | | | | 250 | 15 | 30 m |
| | | | | 300 | > 30 | 30 m |

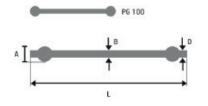
► RGP FLAT - For cold joints



| A B | С | D | L | (meters of water column) | PACKAGING |
|-----|---|---|-----|--------------------------|-----------|
| | | | 150 | 10 ÷ 20 | 50/25 m |
| | | | 200 | 10 ÷ 20 | 50/25 m |
| | | | 250 | 10 ÷ 20 | 30 m |
| 3,5 | | | 300 | > 20 | 30 m |

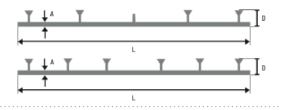
WIDTH (mm)

► CP FLAT - For cold joints (high resistance)



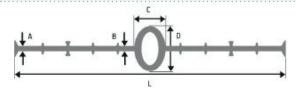
| MINIH (ww) | | | | | Hydrostatic pressure | PACKAGING |
|------------|-----|---|-----|-----|--------------------------|-----------|
| Α | В | С | D | L | (meters of water column) | |
| 12 | 5 | | | 100 | - | 25 m |
| 20 | 5 | | 3,5 | 250 | - | 20 m |
| 20 | 7,5 | | 4 | 350 | - | 15 m |

► 4TV FLAT - For cold joints (external installation)



| WIDTH (mm) | | | | | | Hydrostatic pressure (meters of water column) | PACKAGING | |
|------------|-----|----------|-----------------------|----|-----------------------|---|---|--|
| | A | D | | ט | <u>L</u> | | • | |
| | 3,2 | 5 | | 17 | 200 | 5 | 20/25 m | |
| | | | • • • • • • • • • • • | | • • • • • • • • • • • | | • • • • • • • • • • • • • • • • • • • | |
| | 3,2 | 5 | | 17 | 250 | 10 | 20/25 m | |

▶ RGB WITH BULB - For expansion and contraction joints



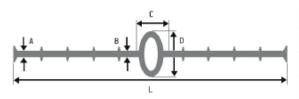
| Α | В | С | D | L | (meters of water column) | |
|-----|-----|----|----|-----|--------------------------|---------|
| | | | | | | |
| 2,5 | 3,7 | 20 | 35 | 220 | 15 | 50/25 m |
| | | | | | | |

WIDTH (mm)

WATERSTOP



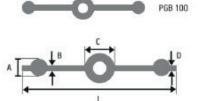
▶ RGF WITH BULB - For expansion and contraction joints



| Α | В | C | D | L | (meters of water column) | PACKAGING |
|-----|-----|----|----|-----|--------------------------|-----------|
| 2,3 | 3,5 | 23 | 27 | 150 | 10 | 25 m |
| 2,5 | 3,7 | 25 | 30 | 200 | 15 | 25 m |
| 2,5 | 3,7 | 25 | 30 | 220 | 20 | 25 m |
| 2,5 | 4 | 25 | 30 | 250 | 20 | 25 m |
| 2,6 | 4 | 30 | 38 | 300 | > 20 | 20 m |
| 3 | 4,5 | 27 | 32 | 320 | > 20 | 20 m |
| 4 | 6,4 | 37 | 45 | 360 | > 20 | 15 m |
| 4 | 8 | 48 | 48 | 440 | > 20 | 15 m |

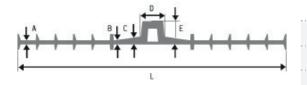
WIDTH (mm)

► CPB WITH BULB - For expansion and contraction joints (high resistance)



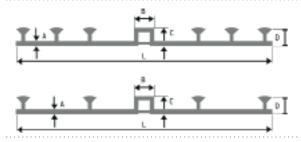
| | | IDTH (mm | 1) | | Hydrostatic pressure | PACKAGING |
|----|-----|----------|----|-----|--------------------------|-----------|
| Α | В | С | D | L | (meters of water column) | |
| 13 | 4/7 | 20 | | 100 | - | 30 m |
| 20 | 5 | 25 | | 250 | - | 20 m |
| 20 | 7,5 | 40 | 4 | 350 | - | 15 m |

► RGA WITH BULB - For expansion and contraction joints (high resistance)



| A B C D E L | | | | | | pressure (meters of water column) | PACKAGING |
|-------------|-----|---|----|----|-----|--------------------------------------|-----------|
| 3,3 | 4,5 | 6 | 35 | 39 | 360 | - | 15 m |
| 3.3 | 4 | 6 | 25 | 40 | 250 | - | 20 m |

► 4T WITH BULB - For expansion and contraction joints (external installation)



| Α | В | С | D | L | (meters of water column) | FACHADINO |
|-----|----|----|----|-----|--------------------------|-----------|
| 3,2 | 19 | 20 | 17 | 200 | 10 ÷ 20 | 10 m |
| 3,2 | 19 | 22 | 17 | 250 | 10 ÷ 20 | 15 m |
| 4 | 30 | 30 | 23 | 320 | > 20 | 15 m |
| 4,5 | 30 | 30 | 24 | 350 | > 20 | 15 m |
| 5 | 35 | 35 | 27 | 350 | > 20 | 15 m |

Hydrostatic pressure

WIDTH (mm)